

# Tecnoflon® FOR 5351/U

#### fluoroelastomer

TECNOFLON® FOR 5351/U is a low viscosity cure incorporated fluoroelastomer copolymer. This grade has excellent flow and good compression set. Tecnoflon® FOR 5351/U can be used for molded items with complicated shapes which require a very good hot tear resistance for part removal.

Some of the basic properties of Tecnoflon® FOR 5351/U are:

- Very fast cure rate
- Very good scorch safety
- Superior mold flow
- Excellent mold release
- Lack of mold fouling

- Low compression set
- High elongation
- Excellent hot tear strength

TECNOFLON® FOR 5351/U can be used for injection and transfer moulding of gaskets and seals. The product can be mixed using typical fluoroelastomers compounding ingredients and mixing can be accomplished with two-roll mills or internal mixers.

The material can be extruded into hoses or profiles and can be calendered to make sheet stocks or belting. Finished goods can be produced by a variety of rubber processing methods.

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#### General

Material Status	<ul> <li>Commercial: Active</li> </ul>	
Availability	• Europe	North America
Features	<ul><li>Copolymer</li><li>Fast Cure</li><li>Good Flow</li><li>Good Mold Release</li></ul>	<ul><li>Good Tear Strength</li><li>High Elongation</li><li>Low Compression Set</li><li>Low Viscosity</li></ul>
Uses	<ul><li>Belts/Belt Repair</li><li>Blending</li><li>Gaskets</li><li>Hose</li></ul>	<ul><li> Profiles</li><li> Seals</li><li> Sheet</li></ul>
Appearance	Off-White	
Forms	• Slab	
Processing Method	<ul><li>Calendering</li><li>Compounding</li><li>Extrusion</li></ul>	<ul><li>Injection Molding</li><li>Resin Transfer Molding</li></ul>
Physical	Typical Value Unit	
Mooney Viscosity 1 (ML 1+10, 121°C)		24 MU

66 %

#### Notes

Typical properties: these are not to be construed as specifications.

Fluorine Content 1

<sup>&</sup>lt;sup>1</sup> Raw polymer